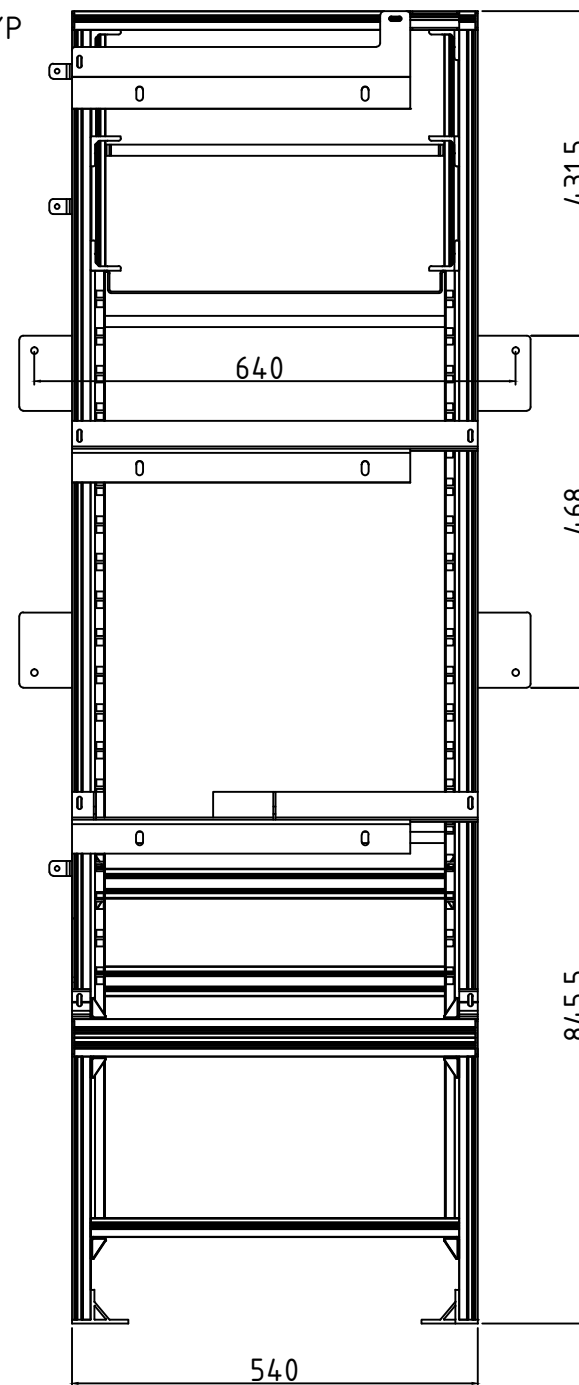
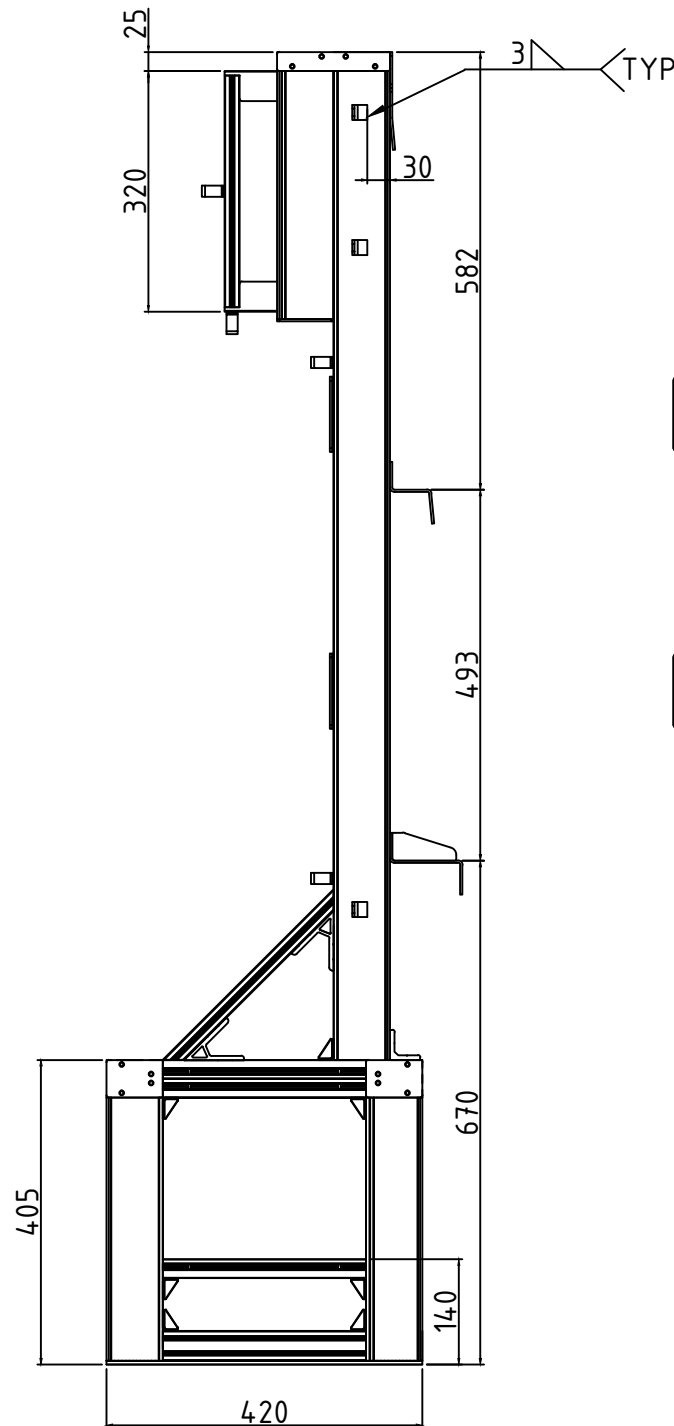
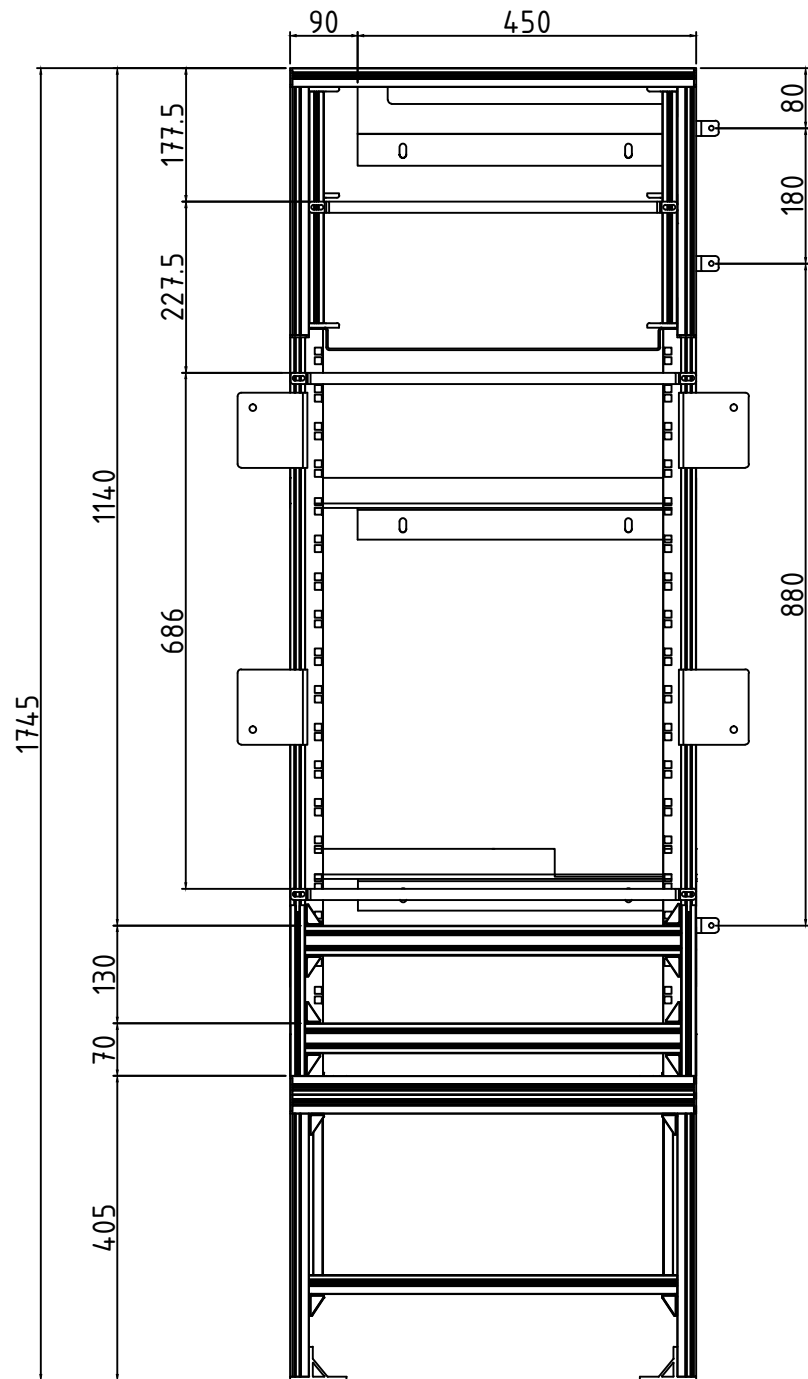


3		2						1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227							QUALITY OF WELD JOINTS REF. RD. 230 MEDIM				
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2192 (PT-1) (MEDIUM)							VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. 1012.C				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96							STATUS:				

UNCONTROLLED



NOTE.

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO GR:AC-15 OF IS:1868

[illegible]